

# Safety control unit module SB4 Module 4M/165



- Muting module
- 4 sensor channels
- Double muting
- Emergency muting for the correction of the material jam
- Operating mode can be selected by means of DIP switches
- Screw terminals or spring terminals

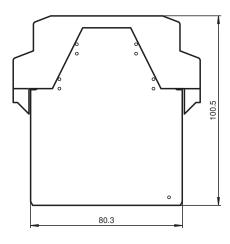
### Safety control unit module

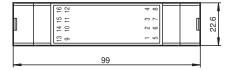






### **Dimensions**





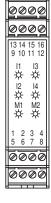
## **Technical Data**

General specifications				
Operating mode	muting operating modes			
Functional safety related parameters				
Safety Integrity Level (SIL)	SIL 3			
Performance level (PL)	PL e			
Category	Cat. 4			
Mission Time (T <sub>M</sub> )	20 a			
Туре	4			
Indicators/operating means				

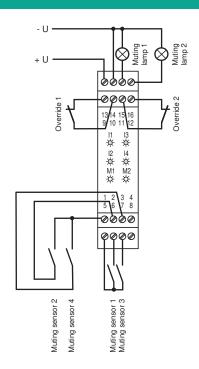
## **Technical Data**

Function indicator		LED yellow (4x): indicator lamp muting sensor 1 4 LED white (2x): status muting lamp
Control elements		DIP switch
Electrical specifications		
Operating voltage	U <sub>B</sub>	24 V DC ± 20 % , 24 V DC ± 20 % , via SB4 Housing
Input		
Activation current		approx. 10 mA
Activation time		Override-Input 0.4 1.2 s
Output		
Switching voltage		24 V
Switching current		7.5 mA 500 mA
Conformity		
Functional safety		ISO 13849-1; EN 61508 part1-4
Product standard		EN 61496-1
Approvals and certificates		
CE conformity		CE
UL approval		cULus
TÜV approval		TÜV
Ambient conditions		
Ambient temperature		0 50 °C (32 122 °F)
Storage temperature		-20 70 °C (-4 158 °F)
Mechanical specifications		
Degree of protection		IP20
Connection		Cage tension spring terminals , Cable cross-section 0.2 1.5 mm <sup>2</sup>
Material		
Housing		Polyamide (PA)
Mass		approx. 150 g

## Connection



Terminal	Function	
1	24 V sensor supply	
2	Sensor 2 IN	
3	Sensor 4 IN	
4	0 V sensor supply	
5	24 V sensor supply	
6	Sensor 1 IN	
7		
8		
9	Input override 1	
10	24 V override 1	
11	24 V override 2 Input override 2	
12		
13	+24 V DC supply voltage for muting lamps	
14	0 V DC supply voltage for muting lamps  Output muting lamp 1	
15		
16	Output muting lamp 2	



## **Accessories** SB4 Cape cover sheet SB4 Housing 2 Empty housing for Evaluation unit SB4 SB4 Housing 3 Empty housing for Evaluation unit SB4 SB4 Housing 4 Empty housing for Evaluation unit SB4 SB4 Housing 5 Empty housing for Evaluation unit SB4 SB4 Housing 6 Empty housing for Evaluation unit SB4 SB4 Housing 8 Empty housing for Evaluation unit SB4

The SafeBox instruction manual should be observed.

#### **Function**

The muting module realises the muting function for the sensor channels of the four to six channel sensor card module immediately to the right of the module.

The user must make sure to only connect sensors that can be muted to the sensor card that is assigned to the muting module. These are, for example, light barriers or light grids.



Emergency off push buttons must not be

### Muting sensors

Muting sensors are supposed to detect the muting objects. If an object is detected, the output of the muting sensor switches through its supply voltage. For this purpose, sensors with relay or pnp output are suitable. In a de-energised state, the output of the muting sensor must not be active. The sensor output should be capable of reliably switching a load current of 8 mA at 20 V. Muting sensors with a current consumption of a maximum of 30 mA can be supplied directly from the muting module. Sensors with a higher current consumption require an external power supply. Muting sensors must be selected such that they also work at a supply voltage of at least 12 V.

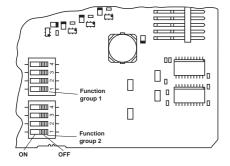
The cables to the muting sensors must be laid in such a way that no short circuits are possible between the muting sensors. As muting sensors, the following sensors can be used, for example:

- · Retro-reflective sensors dark on or light on (in this case reflector at the object),
- · Photoelectric sensors (light on),
- · Inductive sensors, mechanical switches.

### Settings

The assembly contains 8 DIP switches for selecting the different muting operating modes. For selecting functions, 2 selector switches must always be actuated.

### Position of the DIP switches



switc h	Positi on	Operation type
1 Grou	OFF	Muting lamp monitoring inactive
p 1 and 2	ON	Muting lamp monitoring active
2	OFF	Single muting
Grou p 1 and 2	ON	Double muting
3 Grou	OFF	Time window-limited muting
p 1 and 2	ON	Protection beam- limited muting
4	OFF	Sequential muting
Grou p 1 and 2	ON	Parallel muting

### **Displays**

The muting module has a yellow display for each muting sensor. For each muting lamp there is a white display.

If there is an error in the muting module, only the yellow displays on this assembly are flashing.

In the case of an error on the muting lamps, the white muting displays are flashing.

	Display	LED	Meaning
Ī	l1 - l4	yellow	Continuous light: muting sensor activated
			Flashing (5 Hz). Muting sensor error
Ī	M1, M2	white	Continuous light: muting activated
			Flashing (5 Hz). Muting lamp error

