

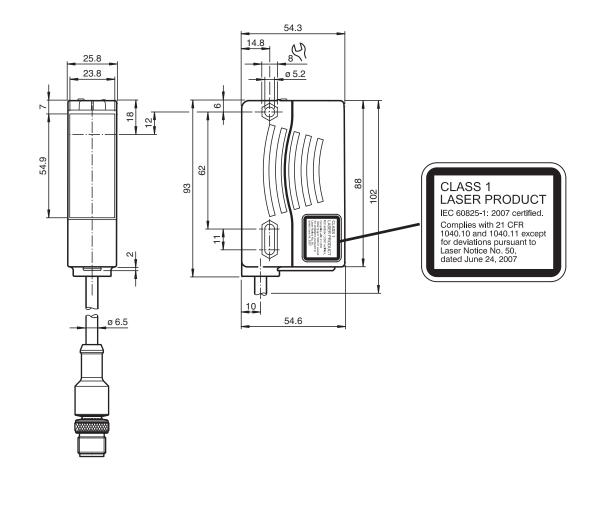
Universal distance sensor, measurement to object, IO-Link interface, measuring method PRT, 8 m detection range, red laser light, laser class 1, push-pull output, analog output, fixed cable with M12 plug

### 

#### **Function**

The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 50 m and an absolute accuracy of 25 mm. The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

### Dimensions



Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

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### **Technical Data**

Moacurement renge		0.2 gm	
Measurement range		0.2 8 m	
Reference target		Kodak white (90%)	
Light source		laser diode typ. service life 85,000 h at Ta = +25 °C	
Light type		modulated visible red light	
Laser nominal ratings			
Note		LASER LIGHT , DO NOT STARE INTO BEAM	
Laser class		1	
Wave length		660 nm	
Beam divergence		< 1.5 mrad	
Pulse length	approx. 4 ns		
Repetition rate	250 kHz		
max. pulse energy		< 1.5 nJ	
Angle deviation		max. ± 2°	
Measuring method		Pulse Ranging Technology (PRT)	
Diameter of the light spot		< 10 mm at a distance of 8 m at 20 °C	
Ambient light limit		50000 Lux	
Temperature influence		typ. ≤ 0.25 mm/K	
Functional safety related parameters			
MTTF <sub>d</sub>		200 a	
Mission Time (T <sub>M</sub> )		10 a	
Diagnostic Coverage (DC)		0 %	
ndicators/operating means			
Operation indicator		LED green	
Function indicator		2 LEDs yellow for switching state	
Teach-In indicator		Teach-In: LED green/yellow equiphase flashing; 2.5 Hz	
Control elements		Teach Error:LED green/yellow non equiphase flashing; 8.0 Hz 5-step rotary switch for operating modes selection (threshold setting and operating	
		modes)	
Control elements		Switch for setting the threshold values	
Electrical specifications			
Operating voltage	U <sub>B</sub>	10 30 V DC / when operating in IO-Link mode: 18 30 V	
Ripple		10 % within the supply tolerance	
No-load supply current	Io	≤ 70 mA / 24 V DC	
Time delay before availability	t <sub>v</sub>	1.5 s	
nterface			
Interface type		IO-Link	
Protocol		IO-Link V1.0	
Cycle time		min. 2.3 ms	
Mode		COM2 (38.4 kBit/s)	
Process data width		16 bit	
SIO mode support		yes	
Dutput			
Signal output		Push-pull output, short-circuit protected, reverse polarity protected	
Switching voltage		max. 30 V DC	
Switching current		max. 100 mA	
Measurement output		1 analog output 4 20 mA, short-circuit/overload protected	
Switching frequency	f	50 Hz	
Response time		10 ms	
Conformity			
Product standard		EN 60947-5-2	
Laser safety		IEC 60825-1:2007	
Measurement accuracy			

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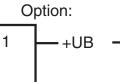
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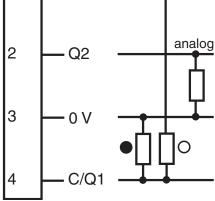
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### VDM28-8-L1-IO/33/110/115b/122

Technical Data		
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Absolute accuracy	± 25 mm	
Repeat accuracy	< 5 mm	
Approvals and certificates		
Protection class	III	
UL approval	cULus Listed, Class 2 Power Source, Type 1 enclosure	
CCC approval	CCC approval / marking not required for products rated ≤36 V	
FDA approval	IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007	
Ambient conditions		
Ambient temperature	-30 55 °C (-22 131 °F)	
Storage temperature	-30 70 °C (-22 158 °F)	
Mechanical specifications		
Housing width	25.8 mm	
Housing height	88 mm	
Housing depth	54.6 mm	
Degree of protection	IP67	
Connection	fixed cable 150 mm with M12 x 1 male connector, 4 pin	
Material		
Housing	Plastic ABS	
Optical face	PMMA	
Mass	90 g	

### **Connection Assignment**





O = Light on $\bullet = Dark on$ 

# **Connection Assignment**



Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

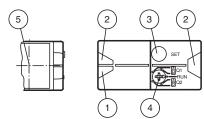
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#### **Connection Assignment**

Wire colors in accordance with EN 60947-5-2

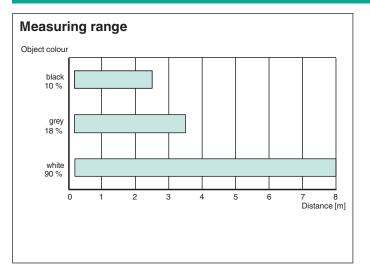
1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

# Assembly



1	Operating display	green
2	Signal display	yellow
3	TEACH-IN button	
4	Mode rotary switch	
5	Laser output	

## **Characteristic Curve**



# Application

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

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### **Safety Information**

# CLASS 1 LASER PRODUCT IEC 60825-1: 2007 certified. Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

### **Safety Information**

#### Laser Class 1 Information

The irradiation can lead to irritation especially in a dark environment. Do not point at people! Maintenance and repairs should only be carried out by authorized service personnel!

Attach the device so that the warning is clearly visible and readable. Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

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### **Teach-In**

You can use the rotary switch to select the relevant switching threshold A and/or B for teaching in for switching output Q1. The yellow LEDs indicate the current state of the selected output.

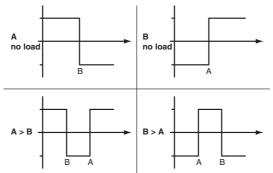
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

Successful Teach-In is indicated by alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by rapidly alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



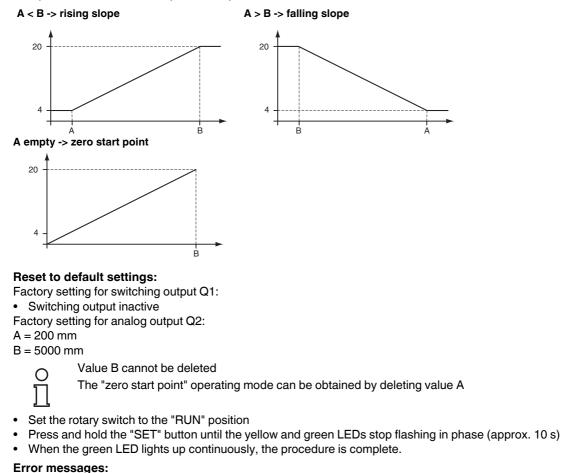
Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

Minimum and maximum values for the analog output Q2 are taught in in the same way as those for the switching output: The following values apply: A = 4 mA

B = 20 mA

This provides three different options for operation:



Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.

Refer to "General Notes Relating to Pepperl+Fuchs Product Information

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#### Distance sensor

### VDM28-8-L1-IO/33/110/115b/122

• Teach error: In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.

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#### Note!

The difference in the taught-in distance measured values for switching thresholds A and B must be greater than 20 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.

Switching threshold A can be deleted or set to a value of zero.

(E.g., when setting the "zero start point" curve).

However, switching threshold B can neither be deleted nor set to a value of zero.

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