



Thru-beam sensor ML29-P/25/103/115b-2m



- Single-beam monitoring with extremely narrow sensor
- Integrated circuit
- Test
- Simple installation - Plug & Play
- Ideal for installation in door profiles or frames
- Light on version

Single-beam miniature sensor, ideal for installing in frames or door profiles



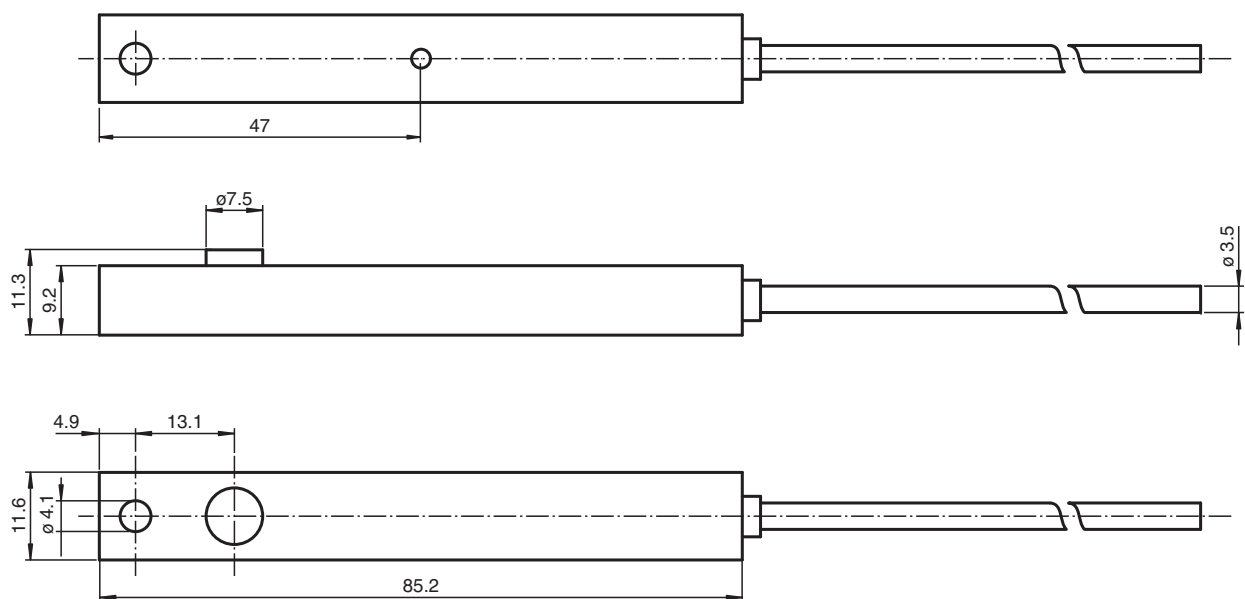
Function

The narrow miniature thru-beam sensors are a small and cost-effective solution, fitting in virtually any door frame. The ML29 and ML30 series offer fast, reliable detection at a distance of up to 8.5 m. The sensors are easy to mount on the profile, either using adhesive strips or a screw. A large opening angle ensures problem-free alignment. Several sensors can be mounted in a cross formation to offer multi-beam protection.

Application

- Person detection for automatic doors and gates
- Closing edge protection on sliding and revolving doors
- Threshold monitoring for elevator doors
- Step monitoring for doors on public transport vehicles
- Trigger function for restarting escalators

Dimensions



Release date: 2023-11-08 Date of issue: 2023-11-08 Filename: 816288_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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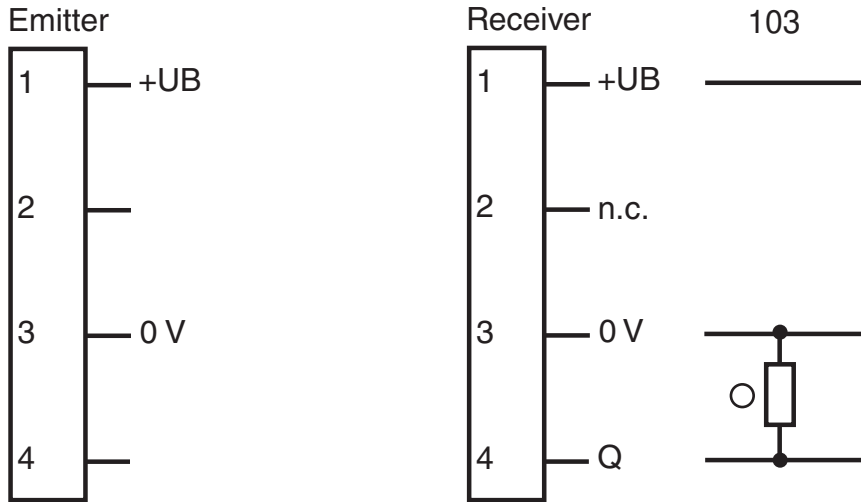
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Technical Data

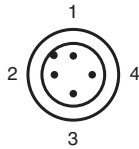
System components		
Emitter		ML29-T/115b-2m
Receiver		ML29-R/25/103/115b-2m
General specifications		
Effective detection range		0 ... 6 m
Threshold detection range		8.5 m
Light source		IREd
Light type		modulated infrared light
Opening angle		+/- 8 °
Optical face		lateral
Ambient light limit		40000 Lux
Functional safety related parameters		
MTTF _d		880 a
Mission Time (T _M)		20 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Function indicator		LED red in receiver : lights up when receiving the light beam
Electrical specifications		
Operating voltage	U _B	11 ... 30 V DC
No-load supply current	I ₀	Emitter: ≤ 25 mA Receiver: ≤ 10 mA
Input		
Test input		Test: Transmitter switches off at +UB ≤ 5 V DC
Output		
Switching type		light-on
Signal output		1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		max. 0.1 A
Switching frequency	f	100 Hz
Response time		5 ms
Conformity		
Product standard		EN 60947-5-2
Compliance with standards and directives		
Standard conformity		
Standards		EN 61000-6-2, EN 61000-6-3
Approvals and certificates		
CCC approval		CCC approval / marking not required for products rated ≤36 V
Ambient conditions		
Ambient temperature		-20 ... 60 °C (-4 ... 140 °F)
Storage temperature		-20 ... 75 °C (-4 ... 167 °F)
Relative humidity		90 % , noncondensing
Mechanical specifications		
Degree of protection		IP65
Connection		2 m fixed cable with 4-pin, M12 x 1 connector
Material		
Housing		PMMA , black
Optical face		Plastic pane
Mass		per device 12 g

Connection Assignment

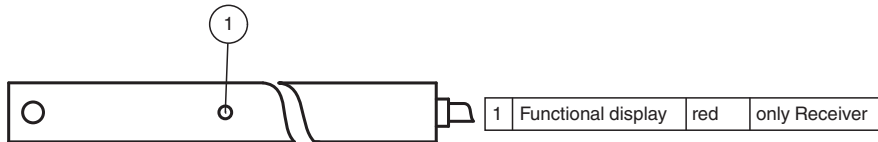


○ = Light on
● = Dark on

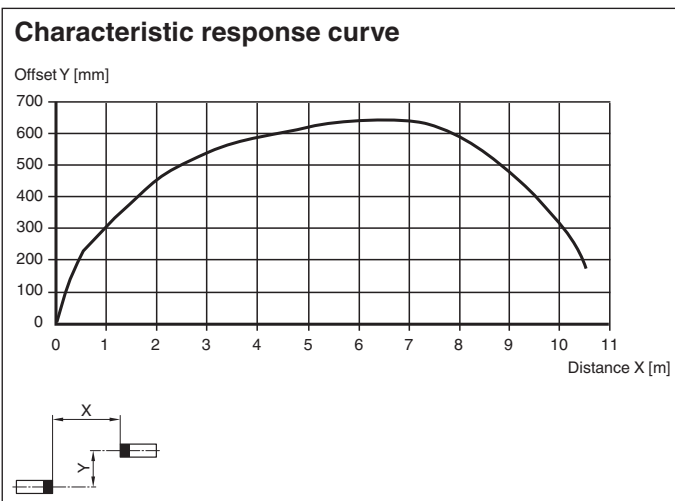
Connection Assignment



Assembly



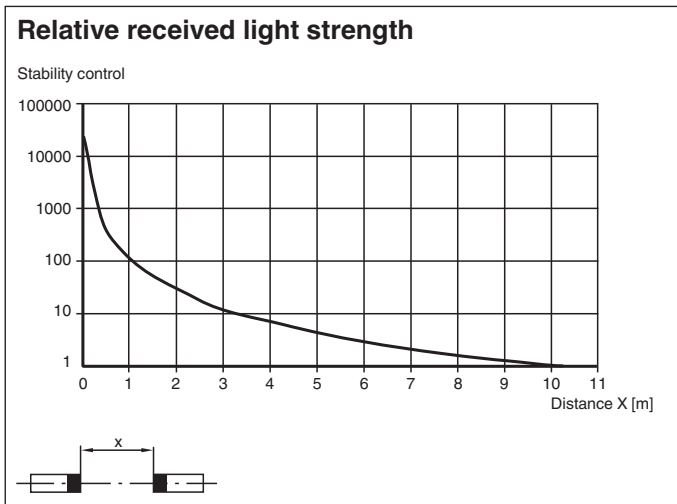
Characteristic Curve



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Characteristic Curve



Function Principle

The thru-beam sensor requires a pair of devices for operation, comprising a light transmitter and a light receiver. The emitter and receiver must be arranged in optical alignment with each other. The infrared light from the emitter is detected by the receiver and evaluated.

Additional Information

Static detection:

The thru-beam sensor detects persons and objects independently of movement and surface structure for as long as the object breaks the detection beam.

		Electronic output
Light detection /25	Person in the beam	Inactive
	No person in the beam	Active
Dark detection /59	Person in the beam	Active
	No person in the beam	Inactive

Optics:

The relatively wide opening angles enable the light beam switches to be installed quickly, without alignment problems. Even if there is a light distortion of the installation profiles the function is retained.

Testing:

Testing is used to check the function of the light beam switch.

With supply voltage $+U_B < 5 V$ the emitter device is switched off. This simulates a light beam interruption. By means of this, the function of the light barrier can be tested easily without using a separate test input.

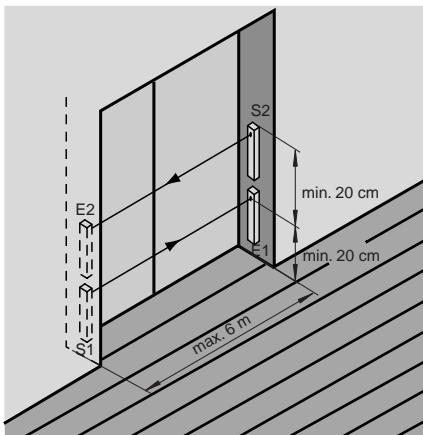
Installation:

Thanks to its small dimensions, the light beam can be fitted in a U-profile or behind a face panel. The hole diameter for both the emitter and the receiver is 8 mm.

Even fixing by means of the adhesive tape contained in the delivery package can be considered.

Installation of twin-beam arrangement:

A twin-beam version requires 2 emitters and receivers. Care should be taken that the beam separation is not less than 20 cm. The transmitters and receivers must be arranged in the form of a cross.



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