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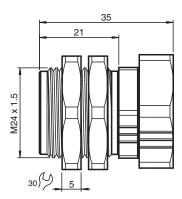


# Mounting aid MH-EXG-18

- Clamp for threaded pipe
- Suitable for all M18 sensors, including reduction factor 1
- Simple and quick exchange without readjustment
- 2 panel nuts included
- Free of paint wetting interfering substances
- Significantly reduced influence on the switching distance

Quick mounting bracket with dead stop

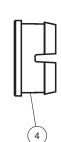
### **Dimensions**

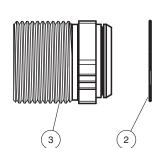


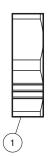
### **Technical Data**

Ambient conditions		
Ambient temperature		-40 90 °C (-40 194 °F)
Mechanical specifications		
Length	L	35 mm thread length of sensor min. 35 mm
Diameter		sensor min. 17.8 mm sensor max. 18 mm
Material		brass, nickel-plated free of paint wetting interfering substances
Screwed connection		SW = 30 mm
Dimensions		M24 x 1.5 external thread
Tightening torque		25 Nm
General information		
Note		Attention: Sensor shape dependent, it will be fixed up to 0.7 mm in back-flush position.









## **Mounting**

- 1. Screw one hexagonal nut (5) onto the thread of sleeve (3).
- 2. Push sleeve (3) from the panel back side through an appropriate drill hole in the application.
- 3. Screw the second nut (5) from the panel front side onto the thread of sleeve (3).
- 4. Use both nuts (5) to adjust the horizontal position of the sensor.
- 5. Tighten the nuts (5) with the appropriate torque.
- 6. The fixation nut (1) turns on the retaining ring (2). Turn (1) until the three grooves on (1) and (3) are in line.
- 7. Insert the sensor from right-hand side through the inner hole of sleeve (3) until it touches the position stop (4).
- 8. Turn fixation nut (1) clockwise to fix the sensor. The use of tools is not necessary.

The sensor is fixed in position.