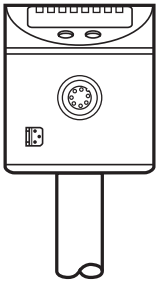
UK

Operating instructions
Electronic level sensor

LK81xx



11408959 / 00 08 / 2021

Contents

1 Preliminary note

1.1 Symbols used

▶ Instructions

> Reaction, result

[…] Designation of keys, buttons or indications

→ Cross-reference

Important note
Non-compliance may result in malfunction or interference.

Information
Supplementary note.

⚠ CAUTION

Warning of personal injury.Slight reversible injuries may result.

2 Safety instructions

- The device described is a subcomponent for integration into a system.
  - The manufacturer of the system is responsible for the safety of the system.
  - The system manufacturer undertakes to perform a risk assessment and to create a documentation in accordance with legal and normative requirements to be provided to the operator and user of the system. This documentation must contain all necessary information and safety instructions for the operator, the user and, if applicable, for any service personnel authorised by the manufacturer of the system.
- Read this document before setting up the product and keep it during the entire service life.
- The product must be suitable for the corresponding applications and environmental conditions without any restrictions.
- Only use the product for its intended purpose (→ Functions and features).
- Only use the product for permissible media (→ Technical data).
- If the operating instructions or the technical data are not adhered to, personal injury and/or damage to property may occur.

- The manufacturer assumes no liability or warranty for any consequences caused by tampering with the product or incorrect use by the operator.
- Installation, electrical connection, set-up, operation and maintenance of the product must be carried out by qualified personnel authorised by the machine operator.
- Protect units and cables against damage.
- The unit complies with the standard EN 61000-6-4. The unit may cause radio interference in domestic areas. If interference occurs, the user must take appropriate actions.

3 Functions and features

3.1 Application area

The unit was especially designed to meet the requirements of machine tool building. It is particularly suitable for monitoring coolant emulsions (also dirty) as well as cutting and hydraulic oils.

3.2 Restriction of the application area

- The unit is not suitable for:
  - acids and alkalis
  - hygienic and electroplating applications
  - highly conductive and adhesive media (e.g. glue, shampoo)
  - granulates, bulk material
  - use in grinders (increased risk of formation of deposits).
- It is possible that foam of good conductivity is detected as level.

  ▶ Check proper function by an application test.
- For water and hydrous media with temperatures > 35 °C, install the unit in a climatic tube (→ Accessories).
- For automatic medium detection (→ 5.2.1):

  For media which are very inhomogeneous, separate from each other thus forming separation layers (e.g. oil layer on water) the following applies:

  ▶ Check proper function by an application test.

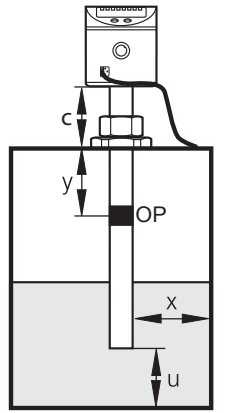
4 Getting started

For fast set-up, the example configurations described in the following can be used for most applications. The indicated minimum distances apply exclusively to each separately described case.

4.1 Example configuration 1

Unit	LK8122 (probe length L= 264 mm)
Medium to be detected:	Mineral oil
Operating mode:	Manual media selection with overflow prevention (factory setting) → 5.2.1
Installation environment:	Metal tank, installation to Fig. 4-1

Fig. 4-1



- ▶ Install unit.
- ▶ Observe the distances (x), (u) and (c):

x:	min. 4.0 cm
u:	min. 1.0 cm
c:	max. 14.0 cm

- ▶ Ground sensor and tank via an electrical connection (→ 7).
- ▶ Observe the parameter setting sequence:
  - [MEdI] = [OIL.2] (→ 10.2.3)
  - [OFS] = (u); e.g. (u) = 2.0 cm (→ 5.2.4)
  - [OP] = Set the overflow prevention OP at a distance (y) greater than 4.5 cm below the mounting element.

For distances (y) smaller than 4.5 cm there may be malfunctioning and error messages during the adjustment process [cOP].

Step increment and setting range: (→ 13.1)
Calculation aids for [OP]: (→ 13.3).

- ▶ Adjust overflow prevention OP to [cOP] (→ 10.2.5).

> **The unit is ready for operation.**

- ▶ Make further settings if necessary.
- ▶ Check whether the unit operates correctly.

4.2 Example configuration 2

Unit	LK8123 (probe length L= 472 mm)
Medium to be detected:	coolant emulsion
Operating mode:	automatic medium detection ((→ 5.2.1))
Installation environment:	metal tank, installation to Fig. 4-2

- ▶ Install unit.
- ▶ Observe the distances (x), (u) and (c):

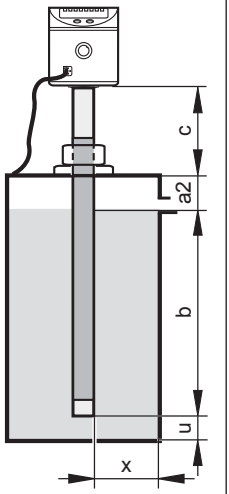
x:	min. 4.0 cm
u:	min. 1.0 cm
c:	max. 23.0 cm

- ▶ Ground sensor and tank via an electrical connection (→ 7).
- ▶ Observe the maximum permitted level (b).

A distance (a2) greater than 5.0 cm has to be observed between maximum level (b) and mounting element.

- ▶ Observe the parameter setting sequence:
  - [MEdI] = [Auto] (→ 10.2.3)
  - [OFS] = (u); e.g. (u) = 1.0 cm (→ 5.2.4)
  - [SP1] = Set the switch point at a distance (a2) greater than 5.0 cm below the mounting element.

Fig. 4-2



Adjustable step increment: 0.5 cm.
Switch point [SP1] is used as overflow prevention (pump off, close inlet, ...).

- ▶ **Unit must be reinitialised:**
- ▶ Switch the operating voltage off and on again.

> **The unit is ready for operation.**

- ▶ Make further settings if necessary.
- ▶ Check whether the unit operates correctly.

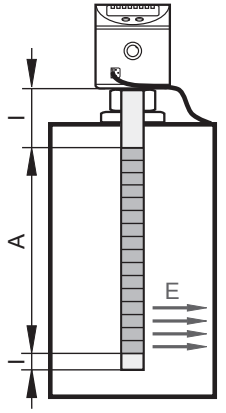
5 Function

5.1 Measuring principle

The sensor determines the level according to the capacitive measuring principle:

- An electrical field [E] is generated and influenced by the medium to be detected. This change to the field causes a measurement signal that is electronically evaluated.
- The dielectric constant of a medium is important for its detection. Media with a high dielectric constant (e.g. water) generate a strong measurement signal, media with a low dielectric constant (e.g. oils) a correspondingly lower signal.
- The active measuring range of the sensor probe is composed of 16 capacitive measuring segments. They generate measurement signals depending on the degree of coverage.

Fig. 5-1



I: inactive zone
A: active zone (16 active segments)
E: electrical field
Dimensions → Technical data sheet

5.2 Operating principle / features of the unit

The unit can be installed in tanks of different sizes. Observe the notes on installation.

4 outputs are available. They can be set separately.

OUT1	switching signal for level limit / IO-Link
OUT2 OUT3 OUT4	switching signal for level limit

To adjust the unit to the application, it provides the following operating modes:

5.2.1 Operating modes

1. Manual media selection with overflow prevention (factory setting)

Recommended! Highest operational reliability!

The medium to be detected is set manually [MEdI]. In addition, an integrated, independently functioning overflow prevention is available.

2. Manual media selection without overflow prevention

Medium operational reliability!

The medium to be detected is set manually as described under 1. However, the overflow prevention is deactivated. For this reason, no adjustment is required.

3. Automatic medium detection

Lowest operational reliability!

Each time the operating voltage is switched on, the unit adjusts itself to the medium and the installation environment.

For automatic media detection, **no** overflow prevention is available.

Automatic media detection can only function properly under certain conditions (e.g. compliance with special mounting specifications, restrictions for operation and maintenance).

5.2.2 Notes on integrated overflow prevention

With the parameter [OP] (OP = overflow prevention), one of the upper measuring segments is defined as integrated overflow prevention OP.

- If the overflow prevention OP is activated, an adjustment to the installation situation has to be made [cOP]. Otherwise, the unit is not ready for operation; [≡≡≡≡] is displayed until readiness (→ 12.1).
- The overflow prevention OP can be deactivated ([OP] = [OFF]).

Deactivating the overflow prevention OP can impair the operational reliability. For optimum operation and maximum operational reliability, we therefore recommend to **not** deactivate the overflow prevention OP.

- The overflow prevention OP is the maximum limit of the measuring range. The switch points [SPx] / [FHx] are always below [OP]!

- The overflow prevention OP is **not** assigned to a separate output! It offers additional protection and only switches if, as the level rises, one of the output has not switched even though the corresponding switch point has been exceeded (e.g. due to application-related malfunctions).
- Typically the overflow prevention OP reacts when the selected measuring segment has been reached (a few mm before the set OP value).
- The overflow prevention OP reacts immediately and without delay. The set delay times (e.g. of a switch point directly below) have no effect on the overflow prevention OP.
- The response of the overflow prevention OP is indicated on the display ("Full" and indication of the current level change every second).

5.2.3 Display and switching functions

The unit displays the current level, selectable in cm or inches. The set unit of measurement and the switching status of the outputs are indicated by LEDs.
The unit signals via four switching outputs (OUT1...OUT4) that a set limit has been exceeded or that the level is below the limit. The parameters of the switching outputs can be set.

- Hysteresis function / normally open (Fig. 5-2): [oux] = [Hno].
- Hysteresis function / normally closed (Fig. 5-2): [oux] = [Hnc].

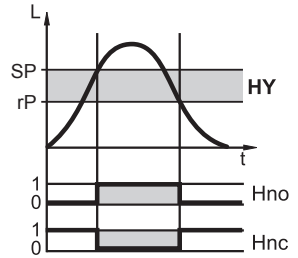
First the set point [SPx] is set, then the reset point [rPx] with the requested difference.

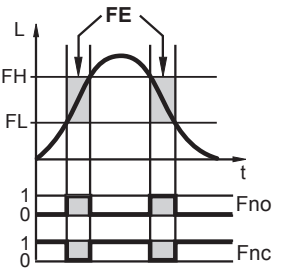
The hysteresis for the overflow prevention OP is fixed.

- Window function / normally open (Fig. 5-3): [oux] = [Fno].
- Window function / normally closed (Fig. 5-3): [oux] = [Fnc].

The width of the window can be set by means of the difference between [FHx] and [FLx]. [FHx] = upper value, [FLx] = lower value.

Fig. 5-2	Fig. 5-3





L: level HY: hysteresis FE: window

5.2.4 Offset for indicating the real level in the tank

The zone between tank bottom and lower edge of the probe can be entered as offset value [OFS]. So display and switch points refer to the actual level (point of reference = tank bottom).

For [OFS] = [0]: The reference point is the lower edge of the measuring probe.

The set offset only refers to the display on the unit. It has no effect on the process value transmitted via IO-Link. The OFS parameter, however, is correctly transmitted via IO-Link and can therefore be taken into account. More information (→ 5.2.6).

5.2.5 Defined state in case of a fault

In case of a fault, a state can be defined for each output. If a fault is detected or if the signal quality is below a minimum value, the outputs pass into a defined state. For this case the response of the outputs can be set via the parameters [FOU1]... [FOU4] (→ 10.3.7).

5.2.6 IO-Link function

This unit has an IO-Link communication interface which requires an IO-Link capable module (IO-Link master) for operation.

The IO-Link interface enables direct access to the process and diagnostic data and provides the possibility to set the parameters of the unit during operation.

In addition, communication is possible via a point-to-point connection with a USB adapter cable.

The IODDs necessary for the configuration of the unit, detailed information about process data structure, diagnostic information, parameter addresses and the necessary information about the required IO-Link hardware and software can be found at www.ifm.com.

6 Installation

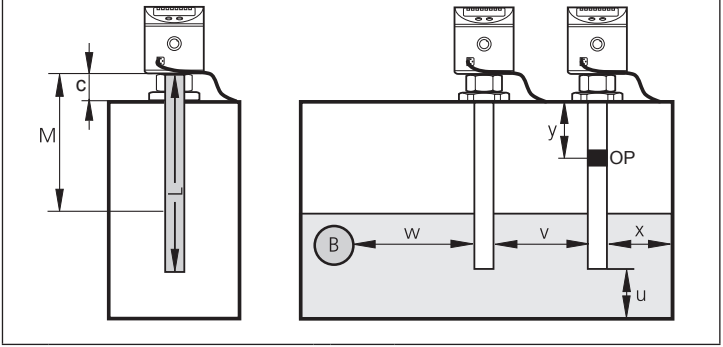
⚠ CAUTION

The housing can heat up considerably.

> risk of burns

► Cover to prevent accidental injury.

Fig. 6-1



L: probe length
M: zone for mounting elements
c: maximum outside length
u ... y: minimum distances
OP: overflow prevention
B: metal object inside the tank

Table 6-1

	LK8122		LK8123		LK8124	
	[cm]	[inch]	[cm]	[inch]	[cm]	[inch]
L (rod length)	26.4	10.4	47.2	18.6	72.8	28.7
M (mounting zone)	14.0	5.5	23.0	9.1	36.0	14.2
c (max. outside length)*						

* Applies to installation as shown (wall thickness of the tank lid was neglected; mounting element does not protrude inside the tank).
Otherwise note mounting zone M.

6.1 Installation instructions for operation with overflow prevention

[MEdI] = [CLW..] or [OIL..]

[OP] = [value ...] (overflow prevention OP activated)

It is allowed to fix mounting elements in the mounting zone (M) (Fig. 6-1).

- ▶ Adhere to the maximum permitted outside length (c) (Table
- ▶ Observe the minimum distances according to Fig. 6-1 and Table 6-2.
- ▶ Observe the notes on the integrated overflow prevention OP.

The overflow prevention OP must:

1. be below the mounting element.
2. be set at a minimum distance (y) to it.
   The minimum distance is measured between the lower edge of the mounting element and the OP value.

Table 6-2

	MEdI = CLW.1		MEdI = CLW.2, OIL.1		MEdI = OIL.2	
	[cm]	[inch]	[cm]	[inch]	[cm]	[inch]
x	2.0	0.8	3.0	1.2	4.0	1.6
u	1.0	0.4	1.0	0.4	1.0	0.4
y (LK8122)	2.5	1.0	3.5	1.4	4.5	1.8
y (LK8123)	4.5	1.8	5.5	2.2	6.5	2.6
y (LK8124)	6.0	2.4	7.0	2.8	8.0	3.2
v	4.5	1.8	4.5	1.8	4.5	1.8
w	4.0	1.6	5.0	2.0	6.0	2.4

Calculation aids for [OP] (→ 13.3)

6.2 Installation instructions for operation without overflow prevention

[MEdI] = [Auto] or [OP] = [OFF] (overflow prevention OP deactivated)

6.2.1 Installation in the inactive zone

Between the maximum level (b1) and the inactive zone (I1), the minimum distance (a1) has to be adhered to (see Fig. 6-2 and Table 6-3) !

- ▶ Fix the unit using mounting elements in the inactive zone (I1). The outside length (c) must not exceed (I1) (see Table 6-3).
- ▶ Ensure that the maximum level (b1) is not exceeded after completed installation (see Table 6-3).
- ▶ Observe further minimum distances according to Table 6-4.

I1 / I2: inactive zones
A: active zone
a1: minimum distance between the inactive zone (I1) and the maximum level (b)
b1: max. level from the lower edge of the sensor (without offset)
c: outside length (max. outside length Table 6-1)

Fig. 6-2

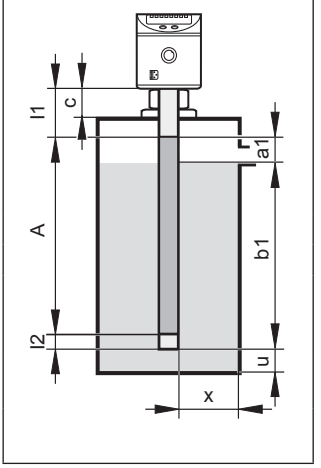


Table 6-3

	LK8122		LK8123		LK8124	
	[cm]	[inch]	[cm]	[inch]	[cm]	[inch]
I1	5.3	2.1	6.0	2.4	10.4	4.1
A	19.5	7.7	39.0	15.4	58.5	23.0
a1	1.0	0.4	1.5	0.6	2.5	1
b1	20.0	7.9	39.5	15.6	59.5	23.4

6.2.2 Installation in the active zone

The minimum distance (a2) has to be observed between the maximum level (b2) and the mounting element (Fig. 6.3 and Table 6-4) !

- ▶ Fix mounting elements in the mounting zone (M) (Fig. 6-1). Adhere to the maximum permitted outside length (c) (see Table 6-1).
- ▶ Ensure that the maximum level (b2) is not exceeded after completed installation:

  (b2) = (L) - (c) - (a2) (without offset).
- ▶ Observe further minimum distances according to Table 6-4.

c: outside length (max. outside length Table 6-1)

a2: minimum distance between mounting element and maximum level (b)

b2: max. level from the lower edge of the sensor

Fig. 6-3

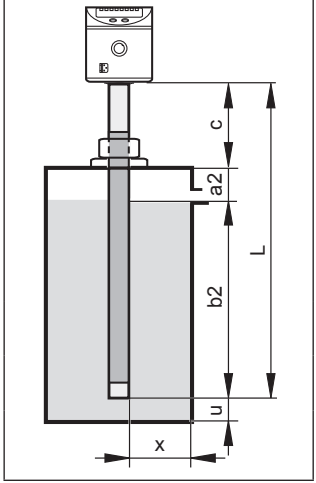


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Table 6-4

	MEdl = CLW.1		MEdl = CLW.2, OIL.1		MEdl = OIL.2 / Auto	
	[cm]	[inch]	[cm]	[inch]	[cm]	[inch]
x	2.0	0.8	3.0	1.2	4.0	1.6
u	1.0	0.4	1.0	0.4	1.0	0.4
a2 (LK8122)	2.0	0.8	2.5	1.0	3.0	1.2
a2 (LK8123)	4.0	1.6	4.5	1.8	5.0	2.0
a2 (LK8124)	6.0	2.4	7.0	2.8	8.0	3.2
v *)	4.5	1.8	4.5	1.8	4.5	1.8
w *)	4.0	1.6	5.0	2.0	6.0	2.4

*) → Fig. 6-1.

In case of automatic medium detection [MEdI] = [Auto] or deactivated overflow prevention [OP] = [OFF], the sensor reinitialises itself each time it is switched on and makes adjustments to the medium and the installation environment. The active zone / measuring range must **not** be completely covered by the medium. The indicated minimum distances ensure this. Too short a distance may lead to maladjustments and malfunctions.

6.3 Further notes on installation / accessories

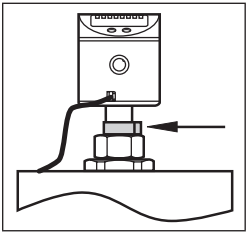
- For mounting in plastic pipes / plastic tanks, the inside (pipe) diameter must at least be 12 cm (4.8 inches). Install sensor in the centre.
- For mounting in metal pipes the inside pipe diameter (d) must be at least:

Table 6-5

	MEdI = CLW.1		MEdI = CLW.2, OIL.1		MEdI = OIL.2 / Auto	
	[cm]	[inch]	[cm]	[inch]	[cm]	[inch]
d	4.0	1.6	6.0	2.4	10.0	4.0

6.3.1 Marking of the installation height

▶ Fix the set installation height with the supplied stainless steel tube clip.



If the sensor is removed from the fixture for maintenance reasons, the clip serves as a limit stop when remounting the sensor. Thus an inadvertent maladjustment of the sensor is excluded. This is in particular necessary for the correct function of the overflow prevention OP.

▶ Fit the stainless steel tube clip using pliers.

▶ Ensure a safe fit.

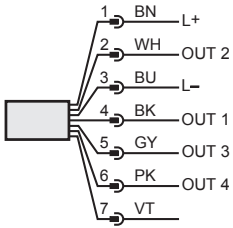
▶ To remove the clip it has to be destroyed.

7 Electrical connection

The unit must be connected by a qualified electrician.
The national and international regulations for the installation of electrical equipment must be adhered to.
Voltage supply according to EN 50178, SELV, PELV.

- ▶ Disconnect power.
- ▶ Connect the unit as follows:

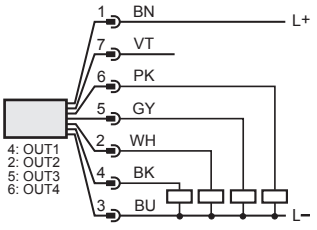
Core colours			
Pin	Socket	ifm	to DIN 47100
1	BN	brown	white
2	WH	white	brown
3	BU	blue	green
4	BK	black	yellow
5	GY	grey	grey
6	PK	pink	pink
7	VT	violet	blue



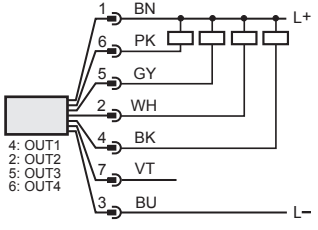
OUT1: switching output / IO-Link
OUT2: switching output
OUT3: switching output
OUT4: switching output
Colours to ifm

Example circuits

4 x pnp

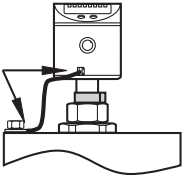


4 x npn



For reliable function, the sensor housing must be electrically connected to the counter-electrode (grounding).

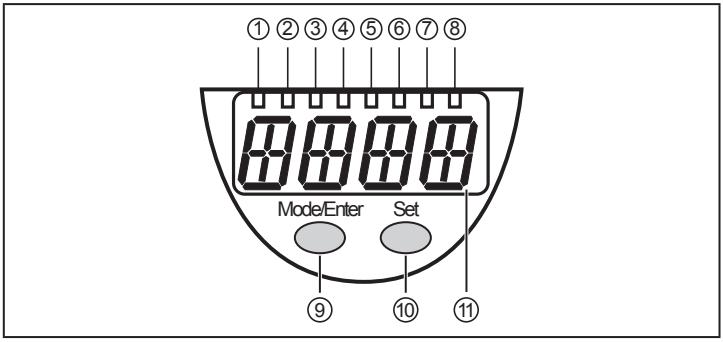
▶ Use the housing connection (see drawing) and a short piece of cable with a core cross section of min. 1.5 mm^2.



When using metal tanks, the tank wall serves as the machine earth.

For plastic tanks, a counter-electrode must be provided, e.g. a metal plate inside the tank in parallel with the probe. Adhere to minimum distances to the probe.

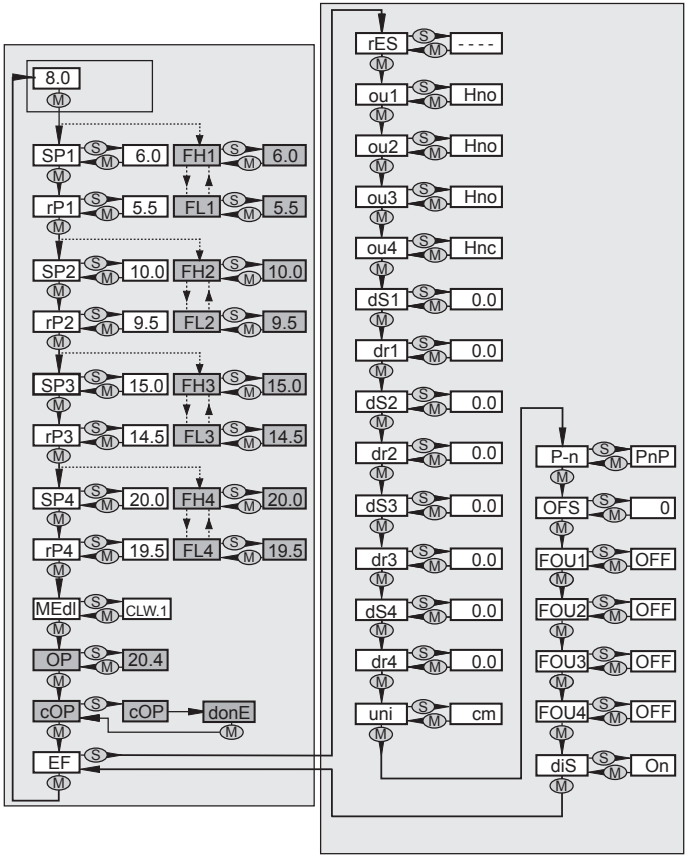
8 Operating and display elements



1 to 8: Indicator LEDs	
LED 1	indication in centimetres
LED 2	indication in inches
LEDs 3...4	not used
LED 5	switching status OUT4 (on when output 4 is switched)
LED 6	switching status OUT3 (on when output 3 is switched)
LED 7	switching status OUT2 (on if output 2 is switched)
LED 8	switching status OUT1 (on if output 1 is switched)
9: [Mode/Enter] button	
- selection of the parameters and acknowledgement of the parameter values	
10: [Set] button	
- setting of the parameter values (continuously by holding pressed, incrementally by pressing once)	
12: Alphanumeric display, 4 digits	
- display of the current level - display of the parameters and parameter values - display of the operating and fault indication	

9 Menu

9.1 Menu structure



Menu items highlighted in grey,
e.g. [cOP], are only active when assigned parameters have been selected.

10 Parameter setting

⚠ CAUTION

The housing can heat up considerably.

> Risk of burns

▶ Do not touch the device with your hands.

▶ Use another object (e.g. a ballpoint pen) to carry out settings on the unit.

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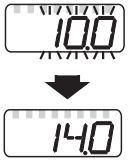
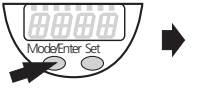
10.1 Parameter setting in general

1			▶ Press [Mode/Enter] until the required parameter is displayed. To select parameters in the extended menu (menu level 2): ▶ Select [EF] and briefly press [Set].
2			▶ Press and hold [Set]. > The current parameter value flashes for 5 s. > Value is increased* (step by step by pressing the button once or continuously by keeping the button pressed).
3			▶ Briefly press [Mode/Enter] (= confirmation). > The parameter is displayed again; the new parameter value becomes effective.
4	Change more parameters: ▶ Start again with step 1.		Finishing the parameter setting: ▶ Wait for 30 s or press and hold [Mode/Enter]. > The current measured value is displayed. ▶ Release [Mode/Enter]. > The parameter setting is finished.

*) Decrease the value: Let the display move to the maximum setting value.Then the cycle starts again at the minimum setting value.

Timeout: If no button is pressed for 30 s during programming, the unit returns to the operating mode with unchanged values (exception: cOP).

Locking / unlocking: The unit can be locked electronically to prevent unauthorised setting (factory setting: not locked).

▶ Make sure that the unit is in the normal operating mode.

To lock the unit:
▶ Press both buttons simultaneously for 10 s.
> [Loc] is displayed.

To unlock the unit:
▶ Press both buttons simultaneously for 10 s.
> [uLoc] is displayed.

The unit can be configured before or after installation.
Exception: To adjust the overflow prevention [cOP], the unit **must** be installed in the tank.

10.2 Basic settings

Setting ranges of all parameters: (→ 13)
Factory settings of all parameters: (→ 15)

10.2.1 Set unit of measurement [uni]

▶ Enter [uni] before entering the values for SPx, rPx, OP or OFS.
This avoids unintentional wrong settings.

▶ Select [uni]. ▶ Determine unit of measurement: [cm], [inch].	**uni**

10.2.2 Set offset [OFS]

The zone between tank bottom and lower edge of the measuring probe can be entered as offset value (→ 5.2.4).

▶ Set [OFS] before entering the values for SPx, rPx or OP.
This avoids unintentional wrong settings.

▶ Select [OFS]. ▶ Set the value for the offset. Note the set unit of measurement [uni].	**OFS**

10.2.3 Set medium [MEdl]

▶ Select [MEdl] and set the corresponding sensitivity:		**MEdl**
[CLW.1] =	water, hydrous media, coolant emulsions	
[CLW.2] =	water, hydrous media, coolant emulsions for temperatures > 35 °C (installation in climatic tube)	
[OIL.1] =	oils with an increased dielectric constant (e.g. some synthetic oils)	
[OIL.2] =	oils with a low dielectric constant (e.g. mineral oils)	
[Auto] =	automatic medium detection	

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▶ In case of doubt, select [OIL.2] for oils.

▶ Check proper function by an application test!

The settings [CLW.1] and [CLW.2] suppress deposits (e.g. metal swarf).

The settings [OIL.1] and [OIL.2] suppress a bottom layer of higher dielectric water or swarf which is a few cm high. If no oil layer is present (or if it is very thin), the bottom layer is detected.

With the setting [MEdl] = [Auto], **no** overflow prevention OP is available. In that case, the menu items [OP] and [cOP] are not available.

10.2.4 Set overflow prevention [OP]

▶ Comply with minimum distances and installation instructions. ▶ Select [OP]. ▶ Define the position of the overflow prevention OP. The option [OP] = [OFF] **deactivates** the overflow prevention OP.	**OP**

▶ Set [OP] before [SPx] or [FHx].

> [SPx] / [FHx] decreases if [OP] is reduced to a value ≤ [SPx] / [FHx] after setting [SPx] / [FHx].

> If [OP] and [SPx] / [FHx] are close to each other (1 x step increment), [SPx] / [FHx] increases if [OP] increases.

If the overflow prevention is deactivated [OP] = [OFF] or [MedI] = [Auto], the reliable function of the sensor must be verified with particular care. Switch-on and switch-off processes and special operating states such as very full tanks, possible maintenance and cleaning operations are to be considered in the verification.

For the setting [OP] = [OFF], the menu item [cOP] is not available.

10.2.5 Adjust overflow prevention [cOP]

Only adjust the overflow prevention OP when the unit is installed.

If possible, carry out the adjustment when the tank is empty.
The tank may be partly filled.

▶ Make sure that the overflow prevention OP is **not** covered by the medium. Observe the minimum distance between the overflow prevention OP and the level (→ Table 10-1).

▶ Select [cOP]. ▶ Press [SET] and keep it pressed. > [cOP] flashes for some seconds; then the continuous display indicates that the adjustment is being made. > If the adjustment is successful, [donE] is displayed. ▶ Confirm with [Mode/Enter]. > If the adjustment is not successful, [FAIL] is displayed. ▶ Possibly lower the level or correct the position of the overflow prevention [OP] and repeat the adjustment operation.	**cOP**

Minimum distance between the overflow prevention OP and the level during adjustment:

Table 10-1

	[cm]	[inch]
LK8122	2.0	0.8
LK8123	3.5	1.4
LK8124	5.0	2.0

The position of the overflow prevention OP can be determined by calling up the parameter [OP]. Note the offset if necessary.

The current level is to be determined manually since the unit is not yet ready for operation before the adjustment.

When the overflow prevention is activated ([OP] = [value ...]), an adjustment [cOP] must be carried out each time:

- [MEdI] or [OP] was changed. In this case ≡≡≡≡ is displayed.
- The installation position (height, orientation) was changed.
- The connection between the sensor and the tank ground (e.g. cable length) was changed.

With deactivated overflow prevention [OP] = [OFF] or [MEdI] = [Auto]:

To apply the basic settings and to adapt to the medium and installation environment the unit has to be reinitialised **when installed**.

▶ Switch the operating voltage off and on again.

10.3 Set output signals

10.3.1 Set output function [oux] for OUTx

▶ Select [oux] and adjust the switching function:		**ou1 … ou4**
[Hno] =	hysteresis function / normally open	
[Hnc] =	hysteresis function / normally closed	
[Fno] =	window function / normally open	
[Fnc] =	window function / normally closed	
If the switching output is used as an overflow prevention, the setting [oux] = [Hnc] (NC function) is recommended. The principle of normally closed operation ensures that wire break or cable break is also detected.		

10.3.2 Define switching limits [SPx] / [rPx] (hysteresis function)

▶ Make sure that the function [Hno] or [Hnc] is set for [oux]. ▶ First set [SPx], then [rPx]. ▶ Select [SPx] and set the value at which the output is set.	**SP1 … SP4**
▶ Select [rPx] and set the value at which the output is reset.	**rP1 … rP4**

[rPx] is always smaller than [SPx]. The unit only accepts values which are lower than the value for [SPx]. If [SPx] is shifted, [rPx] also shifts provided that the lower end of the setting range is not reached.

10.3.3 Define switching limits [FHx] / [FLx] (window function)

▶ Make sure that the function [Fno] or [Fnc] is set for [oux]. ▶ First set [FHx], then [FLx]. ▶ Select [FHx] and set the upper limit of the acceptable range.	**FH1 … FH4**
▶ Select [FLx] and set the lower limit of the acceptable range.	**FL1 … FL4**

[FLx] is always lower than [FHx]. The unit only accepts values which are lower than the value for [FHx]. If [FHx] is shifted, [FLx] also shifts provided that the lower end of the setting range is not reached.

10.3.4 Set switching delays [dSx] for the switching outputs

▶ Select [dSx] and set the value between 0.0 and 60 s. The switching delay reacts according to VDMA.	**dS1** **...** **dS4**

10.3.5 Set switch-off delay [drx] for switching outputs

▶ Select [drx] and set the value between 0.0 and 60 s. The switching delay reacts according to VDMA.	**dr1** **...** **dr4**

10.3.6 Define switching logic [P-n] for the outputs

▶ Select [P-n] and set [PnP] or [nPn].	**P-n**

10.3.7 Define response of the outputs in case of a fault [FOUx]

▶ Select [FOUx] and set value:		**FOU1** **...** **FOU4**
[On] =	Output switches ON in case of a fault.	
[OFF] =	Output switches OFF in case of a fault.	
A fault is for example: defective hardware, signal quality too low. Overflow is not considered to be a fault (→ 12.3).		

10.3.8 Configure display [diS]

▶ Select [diS] and set value:		**diS**
On	The display is switched on in the operating mode. Update of the measured values every 500 ms.	
[OFF] =	The display is switched off in the operating mode. When one of the buttons is pressed, the current measured value is displayed for 30 s. The indicator LEDs remain on even if the display is deactivated.	

10.3.9 Reset all parameters to factory settings [rES]

▶ Select [rES]. ▶ Press and hold [Set] until [----] is displayed. ▶ Briefly press [Mode/Enter]. > The unit reboots and the factory settings are restored.	**rES**

11 Notes on parameter setting via IO-Link

On delivery the LK81xx-type unit is not operational.

First, the integrated overfill prevention OP has to be adjusted.

Depending on the application, OP adjustment can be carried out in different ways:

- directly on the display (→ 10).
- via an IO-Link tool (e.g. LR DEVICE), button "Teach_OP [cOP]".
- via the controller: write the value 208 to the IO-Link index 2 (length: 1 byte).

The OP adjustment is not part of the data storage.

Therefore, a simple replacement (e.g. in case of a unit failure) is only possible with reservations: On the new unit, the OP adjustment has to be carried out manually, either via the operating keys or via IO-Link. Only when the OP adjustment has been carried out successfully does the unit revert to the cyclical process data transmission.

After a factory reset (button "Restore Factory Settings"), the device reboots and the factory settings are restored.

12 Operation

After switch-on of the operating voltage, the unit is in the operating mode (= normal operating mode). It carries out its measurement and evaluation functions and generates output signals according to the set parameters.

▶ Check whether the unit operates correctly.

12.1 Operation indication

[----] (continuous)	Initialisation phase after power on.
[numerical value] + LED 1	Current level in cm
[numerical value] + LED 2	Current level in inches
LEDs 5...8	Switching status OUT4...OUT1 (on when the respective output is switched)
[----]	Level below the active zone.
[FULL] + [numerical value] alternately	The overflow prevention OP is reached (overflow warning) or the level is above the active zone.

≡≡≡≡	Adjustment [cOP] of the overflow prevention OP necessary.
[Loc]	Unit locked via buttons; parameter setting is not possible. For unlocking press the two setting buttons for 10 s.
[uLoc]	Unit is unlocked / parameter setting is possible again.
[C.Loc]	The unit is temporarily locked. Parameter setting via IO-Link is active (temporary locking).
[S.Loc]	Unit is permanently locked via software. This locking can only be removed with a parameter setting software.

12.2 Read set parameters

▶ Briefly press [Mode/Enter] (if required, repeat several times).
> Menu structure is scrolled until the required parameter has been reached.

▶ Briefly press [Set].
> Respective parameter value is displayed for 30 s.

12.3 Error indications

	Possible cause	Recommended measures
[Err]	Fault in the electronics	▶ Replace the unit.
[SEnS]	• Interfering sources (e.g. EMC) • Faulty wiring • Problems with the supply voltage	▶ Check electrical connection. ▶ Check the connection between the sensor and the tank ground.
[FAIL]	Error during adjustment of the overflow prevention OP: • overflow prevention covered by the medium during adjustment • overflow prevention soiled • minimum distances too short • mounting element detected below the overflow prevention • measured value not constant	▶ Lower the level, if possible. ▶ Clean the probe. ▶ Observe the notes on installation. ▶ Correct the position of the overflow prevention OP. ▶ Repeat the adjustment. ▶ Deactivate OP (→ 5.2.2).
[SCx] + LEDs 5...8	Flashing: short circuit in switching output x	▶ Remove the short circuit.
[SC] + LEDs 5...8	Flashing: short circuit in all switching outputs	▶ Remove the short circuit.
[PArA]	Faulty data set	▶ Reset to factory settings [rES].

12.4 Output response in different operating states

Table 11-1	
	OUT1...4
Initialisation phase	OFF
Overflow prevention OP not adjusted	OFF
Overflow prevention OP adjusted or deactivated, normal operation	according to the level and setting [ou1]...[ou4]
Fault	OFF for [FOUx] = [OFF] ON for [FOUx] = [On]

13 Technical data

Technical data and scale drawing at www.ifm.com.

13.1 Setting values [OFS]

Table 12-1				
	[cm]		[inch]	
Setting range	0...200.0		0...78.8	
	LK8122 LK8123	LK8124	LK8122 LK8123	LK8124
Step increment	0.5	1	0.2	0.5

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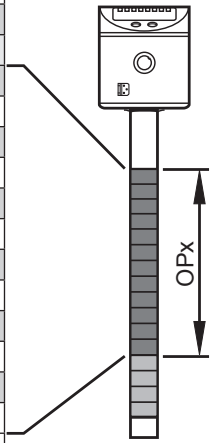
13.2 Setting values [OP]

Table 12-2

LK8122		LK8123		LK8124	
[cm]	[inch]	[cm]	[inch]	[cm]	[inch]
20.4	8.0	40.7	16.0	61	23.9
19.1	7.5	38.3	15.1	57	22.4
17.9	7.1	35.8	14.1	53	21.0
16.7	6.6	33.4	13.1	50	19.5
15.5	6.1	31.0	12.2	46	18.1
14.3	5.6	28.5	11.2	42	16.7
13.0	5.1	26.1	10.3	39	15.2
11.8	4.7	23.6	9.3	35	13.8
10.6	4.2	21.2	8.3	31	12.3
9.4	3.7	18.8	7.4	28	10.9
8.2	3.2	16.3	6.4	24	9.5
6.9	2.7	13.9	5.5	20	8.0



OPx: setting range [OP]

The indicated values for [OP] refer to the distance between OP and the lower edge of the probe. The values apply if [OFS] = [0].
If [OFS] > [0], they increase by the set offset value.

Example LK8122: According to Table 12-2, OP has to be set to segment 20.4 cm.
[OFS] = 7.0 cm
[OP] is to be set to 20.4 cm + 7.0 cm = 27.4 cm.

13.3 Calculation aids [OP]

For proper functioning of the overflow prevention OP, a minimum distance (y) (Fig. 12-1) must be observed (→ 6.1).

The following applies (Fig. 12-1):

B + c = L + u and **B = z + y**	B: tank height	L: probe length
	c: outside length (maximum → 6)	u: distance between probe and tank bottom
	y: required response level OP from the cover (minimum (→ 6.1), maximum (→ 13.2)).	z: required response level OP from the bottom (maximum: z < L - c - y or z < B - y).

13.3.1 Definition "from the cover“

Required distance (y) of the overflow prevention OP "from the cover" is defined.

- Without offset ([OFS] = [0]): [OP] = L - c - y
- With offset ([OFS] = u): [OP] = L - c - y + u
  or
  [OP] = B - y

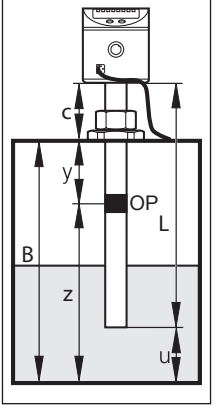
Example LK8122:

c = 3.0 cm, y = 5.0 cm, u = 1.0 cm

Without offset: [OP] = 26.4 cm - 3.0 cm - 5.0 cm
= 18.4 cm

With offset: [OP] = 26.4 cm - 3.0 cm - 5.0 cm + 1.0 cm
= 19.4 cm

Fig. 12-1



13.3.2 Definition "from the bottom"

Response level (z) of the overflow prevention OP from the tank bottom is defined.

- Without offset ([OFS] = [0]): [OP] = z - u
- With offset ([OFS] = u): [OP] = z

Example:

z = 18.0 cm (from the tank bottom), u = 1.0 cm

Without offset: [OP] = 18.0 cm - 1.0 cm = 17.0 cm

With offset: [OP] = 18.0 cm

Round the calculated value to the next lower adjustable value (→ 13.2).

13.4 Setting ranges [SPx] / [FHx] and [rPx] / [FLx]

Table 12-3

	LK8122		LK8123		LK8124	
	[cm]	[inch]	[cm]	[inch]	[cm]	[inch]
[SPx] / [FHx]	2.5...20.0	1.0...7.8	3.5...39.0	1.4...15.4	6...59	2.5...23.5
[rPx] / [FLx]	2.0...19.5	0.8...7.6	3.0...38.5	1.2...15.2	5...58	2.0...23.0
Step increment	0.5	0.2	0.5	0.2	1	0.5

The values apply if [OFS] = [0].
If [OFS] > [0], they increase by the set offset value.

14 Maintenance / cleaning / change of medium

When removing or installing the unit for maintenance and cleaning:

▶ Make sure that the stainless steel tube clip is fixed to the sensor.

> It must be possible to exactly reproduce the installation height and position!

▶ Remove the sensor and clean it / carry out maintenance

▶ Install sensor exactly in the same position as before.

▶ Otherwise check the parameter [OP] and carry out [cOP] once again.

14.1 Maintenance information for operation without overflow prevention

[MEdI] = [Auto] or

[MEdI] = [C...] or [O...] and [OP] = [OFF]

The unit must be reinitialised in the following cases (switch the operating voltage briefly off and on again):

- after all maintenance operations
- after cleaning operations (e.g. water jet cleaning of the sensor probe)
- if the sensor was removed from the tank and then installed again during operation.
- if the active zone of the sensor was touched with the hand or grounded objects (e.g. a screwdriver, a cleaning lance).
- If the connection between the sensor and the tank wall / counter-electrode was changed.
- after a change of the medium with considerably differing dielectric constants For manual selection of media, first the [MEdI] setting needs to be adjusted.

15 Factory setting

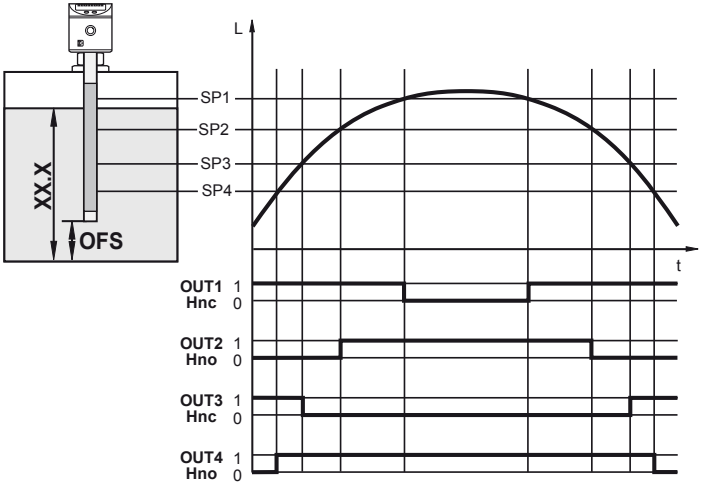
	Factory setting			User settings
	LK8122	LK8123	LK8124	
SP1	6.0	12.0	18	
rP1	5.5	11.5	17	
SP2	10.0	19.5	29	
rP2	9.5	19.0	28	
SP3	15.0	29.5	44	
rP3	14.5	29.0	43	
SP4	20.0	39.0	59	
rP4	19.5	38.5	58	
OP	20.4	40.7	61	
MEdI	CLW.1			
cOP	----			
rES	----			
ou1...3	Hno			
ou4	Hnc			
dS1...4	0.0			
dr1...4	0.0			
uni	cm			
P-n	PnP			
OFS	0			
FOU1...4	OFF			
diS	On			

16 Applications

16.1 Storage tank

Level control and min / max monitoring with 4 switching outputs.
Replaces 4 float switches.

Configuration of the switching outputs 1...4	
SP1	maximum value exceeded → alarm
ou1	hysteresis function, normally closed (Hnc)
SP2	upper preset value exceeded → finish refilling
ou2	hysteresis function, normally open (Hno)
SP3	below lower preset value → start refilling
ou3	hysteresis function, normally closed (Hnc)
SP4	below min. value → alarm
ou4	hysteresis function, normally open (Hno)
rP1...4	each slightly below SPx to suppress wave movements

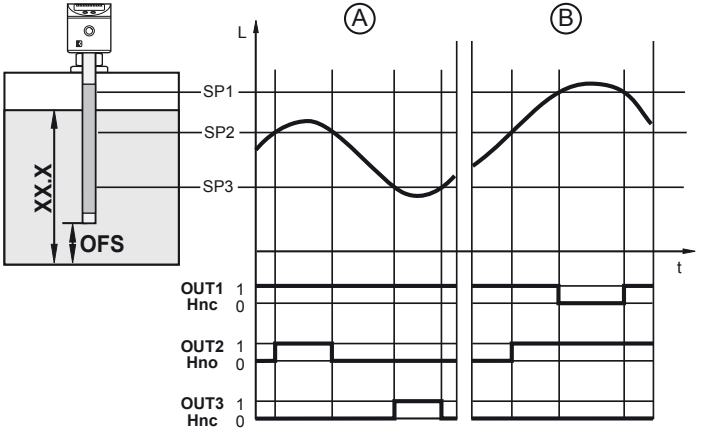


- If the level is below SP1, the output is switched. If the level is above SP1 or if there is a wire break, output 1 switches OFF (alarm message "overflow / wire break“).
- If the level reaches SP2, output 2 switches (upper preset value reached; finish refilling).
- If the level is below SP3, output 3 switches (below lower preset value; start refilling).
- If the level is above SP4, the output is switched. If the level is below SP4 or if there is a wire break, output 4 switches OFF (alarm message "below min. value / wire break“).

16.2 Pumping station

Empty the tank / overflow prevention with 3 switching outputs.
Replaces 3 float switches.

Configuration of the switching outputs 1...3	
SP1	maximum value exceeded → alarm
ou1	hysteresis function, normally closed (Hnc)
SP2	upper value exceeded → submersible pump ON
ou2	hysteresis function, normally open (Hno)
SP3	below the lower value → submersible pump OFF
ou3	hysteresis function, normally closed (Hnc)
rP1...3	each slightly below SPx to suppress wave movements



- If the level is below SP1, the output is switched. If the level is above SP1 or if there is a wire break, output 1 switches OFF (alarm message "overflow / wire break“).
- If the level exceeds SP2, output 2 switches (upper value exceeded; submersible pump ON).
- If the level is below SP3, output 3 switches (lower value reached; submersible pump OFF).

More information at www.ifm.com